SERVICE MANUAL

1084S-P

JULY, 1988

PN-314890-01



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Commodore Business Machines, Inc.

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IMPORTANT SAFETY NOTICE

Proper service and repair is important to the safe, reliable operation of all NAPCEC Equipment. The service procedures recommended by NAPCEC and described in this service manual are effective methods of performing service operations. Some of these service operations require the use of tools specially designed for the purpose. The special tools should be used when and as recommended.

It is important to note that this manual contains various CAUTIONS and NOTICES which should be carefully read in order to minimize the risk of personal injury to service personnel. The possibility exists that improper service methods may damage the equipment. It also is important to understand that these CAUTIONS and NOTICES ARE NOT EXHAUSTIVE. NAPCEC could not possibly know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Consequently, NAPCEC has not undertaken any such broad evaluation. Accordingly, a servicer who uses a service procedure or tool which is not recommended by NAPCEC must first satisfy himself thoroughly that neither his safety nor the safe operation of the equipment will be jeopardized by the service method selected.

WARNING

Critical components having special safety characteristics are identified with an S by the Ref. No. in the parts list and enclosed within a broken line* along with the safety symbol on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

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^{*} Broken line: ____. ___.

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	SPECIFICATIONS	
	CRT size	13 inch diagonal
	CRT Deflection Angle	90 degrees
	CRT Mask Pitch:	
	-8CM505/CM8505/CM8705	0.65mm
	-8CM515/8CM542/CM8562/CM87	762 0.42mm
	-8CM643	0.39mm
	CRT Light Transmission:	
	-CM8505/CM8705	56%
	-8CM505/8CM515/8CM643	46%
		46%
	-8CM542/CM8562/CM8762	
	Power Requirements	115Vac/60Hz
	Power Consumption	75W max.
	Degaussing	Automatic (when
	regional victoria se i	switching on set)
	Video Input Signals:	
	CM8505/CM8705/8CM505/8CM5	15/8CM643
	RGB anolog 0	7, composite sync,
	Mab anolog e.	6 pin connector
	Campanita vidan	1Vp-p,
	Composite video	
		nc, RCA connector
	RGB-11	TL, separate horiz.
		and vert. sync,
		8 pin connector
	Horizontal Scanning Frequency	15734Hz
	Horizontal Frequency Drift	1 % max.
	Horizontal Flyback Time	12uS max.
	Horizontal Blanking Time	12uS max.
	Vertical Scanning Frequency	47-62.5Hz
		1% max.
	Vertical Frequency Drift	0.95mS max.
	Vertical Flyback Time	
	Vertical Blanking Time	(21H) 1.33mS
	RGB Amp Bandwidth	8MHz min.
	RGB Amp Bandwidth (8CM643)	15MHz min.
	Resolution:	
	-Vertical	240 lines
	-CM8505/CM8705 Horizontal	390 dots
	-8CM505 Horizontal	390 dots
	-8CM505 Horizontal	640 dots
	-8CM542/8CM643	690 dots
	Character Display:	
		haracters (40 x 25)
		haracters (64 x 25)
	-8CM515/8CM542/CM8562/CM8	762/8CM643
	2000 cl	haracters (80 x 25)
	Overshoot/Undershoot	5% max.
	Black Level Shift	3% max.
		150mV eff.
	Audio Input Signal	
	Audio Input Impedance	10k
		1W a 5% distortion
	Audio Frequency Range	300Hz - 7kHz
	Audio S/N Ratio	40dB min.
	Operating Humidity Range	less than 80%
	Dimensions (HxWxD)	320x350x387mm

^{*} Specifications subject to change without notice.

ADJUSTMENT PROCEDURES

Adjustment Notes:

unless otherwise specified:

- An isolation transformer must be used when servicing this unit.
- Line voltage maintained at 120Vac, 60Hz.
- 3. The unit should be allowed to warm up for at least 30 minutes prior to making any adjustments.
- Voltages measured with repect to ground.
- 5. Signal injection point is the Video In Jack.

R496 Pincushion Adjustment (8CM643 only)

- Inject a cross-hatch pattern and set Brightness Control (R598) and Contract Control (R585) to their mechanical centers.
- 2. Adjust R496 so that 14 blocks correspond to a width of 26cm.
- 3. Horizontal Amplitude and Centering Adjustment
- 4. Vertical Amplitude and Centering Adjustment

R598 Sub-Brightness Control Adjustment (8CM643 only)

(Dual Trace Oscilloscope required)

- 1. Inject a signal with a white raster to input connector.
- Adjust G2 (R727) and Contrast Control to minimum. Adjust Brightness Control to mechanical center.
- 3. Connect a DC coupled probe from Channel A of the oscilloscope to pin 1 of IC502.
- Connect a DC coupled probe from Channel B of the oscilloscope to the emitter of TS641.
- 5. Adjust the Sub-Brightness (R598) to place the top of the video Signal (Channel A) at the same voltage level as the emitter of TS641 (Channel B).
- Adjust Red (R705), Green (R705) and Blue (R706) cut off controls to set pins 6, 8, and 11 of Picture Tube at 100 volts each.
- Advance G2 control (R727) until screen just begins to illuminate.
- 8. If the electron guns of the CRT are balanced, you should get a dull gray raster. However, if one color is more predominant than the others, adjust the cutoff controls of other 2 corresponding guns as required to obtain a gray raster.

Power Supply Adjustment

- With the unit off, set the Volume Control (R316), Contrast Control (R585), and Brightness Control (R589) to minimum.
- 2. Preset R114 to mechanical center.
- Connect a voltmeter across C494 and turn on the unit.
- 4. Adjust R114 for a reading of 125V on the meter.

Horizontal Synchronization Adjustment

- 1. Inject a cross-hatch pattern signal and short C434.
- 2. Adjust the horizontal sync with R437.
- 3. Remove the short from C434.

Vertical Synchronization Adjustment

- 1. Inject a cross-hatch pattern signal and short C434.
- Adjust the vertical sync with R331.
- 3. Remove the short C434.

Horizontal Amplitude and Centering Adjustment

- Inject a cross-hatch pattern signal and set the Brightness Control (R589) and Contrast Control (R585) to their mechanical centers.
- Adjust R485 so that 14 blocks correspond to a width of 26cm.
- 3. Adjust R453 to center display horizontally.

Vertical Amplitude and Centering Adjustment

- 1. Inject a cross-hatch pattern and set the Brightness Control (R585) to their mechanical centers.
- Adjust R353 so that 10 blocks correspond to a height of 18.5cm.
- 3. Adjust R364 to center the display vertically.

Chrominance Adjustment

(Note: pin nos. in parenthesis indicate alternate 16-pin IC.)

- Inject a color bar pattern signal and adjust the secondary controls for normal viewing. Place SK3 (not used in CM8562, CM8762, 8CM542) in the off position.
- Connect an oscilloscope to pin 15 of IC502 and adjust S533 for minimum amplitude of the chrominance signal that is present on the various brightness steps of the luminance signal.
- 3. Short pins 9 (3) and 17 (11) of IC501.
- Adjust C567 to minimize the chroma as visible on the screen.
- 5. Remove the shorting clips from pins.

Comb Filter Adjustment (CM8505/CM8705/8CM505/8CM515/8CM643 ONLY)

- 1. Inject a color bar pattern signal and place the Comb Filter Switch (SK3 in the on position).
- Connect an oscilloscope to the emitter of TS531 and adjust R523 and S515 for minimum amplitude of the chrominance signal. For optimum performance, repeat the adjustment.

Focus Adjustment

- 1. Inject a cross-hatch pattern signal and set the Brightness Control (R589) to minimum and the Contrast control (R585) to maximum.
- 2. Adjust R732 for optimum focus.

X-Ray Protection Circuit Adjustment

- Inject a color bar pattern signal and set the Brightness and Contrast Controls to minimum.
- Connect a voltmeter between the wiper of R457 and ground.
- 3. Adjust R457 for a reading of 6.9V.

Note: The following adjustments need only be performed if the CRT has been replaced. Minor corrections for purity and convergence may be accomplished through the use of the Purity and Convergence Assembly located on the neck of the CRT.

Color Purity Adjustment (Refer to Figure 1)

- Loosen the yoke clamp screw and slide the yoke back away from the rubber wedges.
- Remove the rubber wedges (G) and slide the yoke forward until it rests firmly against the bell of the CRT.
- Tighten the yoke clamp screw slightly so that the yoke can still be moved with some friction.
- 4. Place the multi-pole Purity and Convergence Assembly in the position shown in Figure 1.
- Tighten screw (A) and turn securing ring (B) counterclockwise. Position the unit so that it faces in an East/West direction and degauss the instrument.
- 6. Turn on the power and inject a cross-hatch pattern signal. Allow a 10 minute warm-up period.
- Roughly adjust the static convergence, using tabs C and D.
- 8. Set the Vertical Centering Control (R364) to its mechanical center. Disconnect R723 and R724 to turn off the green and blue guns.

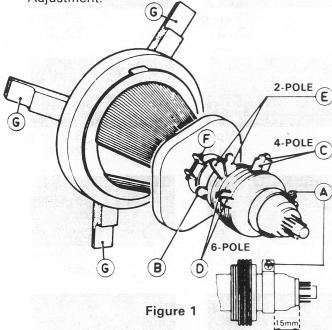
10. Inject a white pattern signal and move the deflection voke to obtain a full red raster.

11. Turn on the green and blue guns by reconnecting R723 and R724. If a uniformly white raster does not appear, minor adjustments may be made by adjusting the purity rings (E).

12. Inject a cross-hatch pattern signal to ensure that the yoke is not tilted. If necessary, rotate the yoke to

obtain a level raster.

13. Tighten screw F and adjust R364 for proper vertical centering. Proceed to the Static Convergence Adjustment.



Static Convergence Adjustment

Inject a crosshatch pattern signal and allow a 10 minute warm-up period.

Turn off the green gun by disconnecting R723. Turn locking ring (B) counterclockwise.

Slowly spread, and if necessary, rotate the 4-pole magnetic rings (C) to converge red and blue lines at the center of the screen.

4. Reconnect R723 to turn on the green gun and disconnect R724 to turn off the blue gun.

Slowly spread, and if necessary, rotate the 6-pole magnetic rings (D) to converge the red and green lines at the center of the screen.

Reconnect R724 to turn on the blue gun.

For optimum performance, repeat steps 1 through 6. Proceed to the Dynamic Convergence Adjust-

Dynamic Convergence Adjustment

Inject a cross-hatch pattern signal and turn off the green gun by disconnecting R723.

Tilt the yoke up and down to acheive the best convergence of the red and blue vertical lines at the 6 and 12 o'clock and the red and blue horizontal lines at the 3 and 9 o'clock positions (see Figure 2).

When the correct position has been found, place a rubber wedge between the CRT. If the yoke is tilted up, place wedge 1 as shown in Figure 3a; if it is tilted down, place wedge 1 as shown in Figure 4a.

Tilt the yoke to the left and right to find the point of best possible convergence of the red and blue lines

at the edges, top, and bottom of the screen as shown in Figure 5.

When the correct position is located, place wedges 2 and 3 as shown in Figure 3b or 4b.

Remove wedge 1 and place it in the final position as shown in Figure 3c or 4c. Reconnect resistor R723 to turn on the green gun.

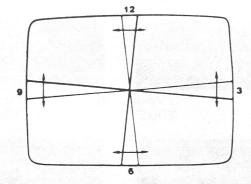
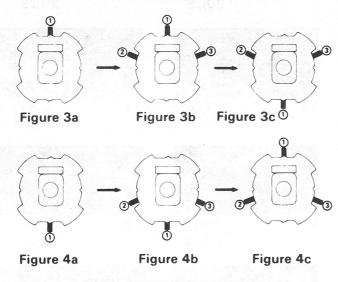


Figure 2 — Tilt yoke up or down to converge Red and Blue vertical lines at 6 and 12 o'clock positions, and Blue horizontal lines at 3 and 9 o'clock positions.



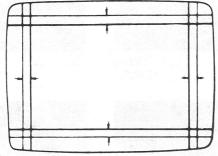


Figure 5 - Tilt yoke left or right to converge Red and Blue horizontal lines at the 6 and 12 o'clock positions, and Red and Blue vertical lines at the 3 and 9 o'clock positions.

Note: A computer delivering RGB TTL output (IBM or Apple) should be used to properly test the RGB circuitry. However, if a computer is not available, the following procedure may be used. EXCEPTION: CM8562/CM8762/8CM542 does not accept Analog RGB or X-RGB signals.

ADJUSTMENT PROCEDURES (Continued)

RGB INTERFACE P.C. BOARD CHECKS FOR ALL MODELS (Except CM8562/CM8762/8CM542)

Late Production RGB Interface models are IBM Compatible only after Feb. 87.

Early Production models accept Apple (X-RGB) or IBM (RGB-1) prior to Feb. 2, 1987.

The purpose of this board is to accept RGB TTL signal inputs (RGB-I or X-RGB) and develope the R, G, and B signals in the monitor. By grounding the control input (Pin 1 of 8 pin Din Plug) the interface circuit will decode X-RGB to equal RGB-I signals in the monitor.

Interface P.C. Board Check

1. If either Apple (X-RGB) or IBM (RGB-I) signals are available as a TTL input the interface operation in the other signal mode may be checked. By grounding the control input on each color the other mode will appear. Pins 2, 3, 4, and 5 the 8 Pin Din Jack are high level when open. Use the cross reference chart for this cross color check.

2. To confirn proper operation of the RGB Interface Board, refer to the following truth table and ground the pins as shown. A voltmeter may be used to determine whether the output levels are high (1) or low (0). (Refer to schematic for pin nos.).

3. Another quick check may be done using a sine or square wave generator. A 1 to 3 kHz square wave (2Vp-p) may be injected into the pins of the DIN jack * IBM/APPLE switching line. (open=IBM; ground=APPLE) in the truth table. Color flashes should be visible on the screen which correspond to the pin or pins connected to the signal generator. Pin 2 should give red flashes, pin 3 green flashes, etc. when in the IBM mode. The colors will vary when pin 1 is grounded along with any of the others because the Apple colors are not the same as the IBM colors.

IBM TRUTH TABLE

	INPUTS							OUT	PUTS					
		PLUG		IC272 PINS						IC271 PINS				
(I) 5	(B) 4	(G) 3	(R) 2	1	1	2	3	4	5	6	7	9	11	13
0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
0	0	0	1	1	- 1	1	1	0	0	0	0	0	0	0
0	0	1	0	1	0	0	0	1	1	1	0	0	0	1
0	0	1	1	1	1	1	1	0	1	0	0	0	0	1
0	1	0	0	1	0	0	0	0	0	0	1	1	1	0
0	1	0	1	1	1	1	1	0	0	0	1	1	, 1	0
0	1	1	0	1	0	0	0	1	1	1	1	1	1	1
0	1	1	1	1	1	1	i	1	1	.1	1	1	1	1
1	0	0	0	1	0	0	0	0	0	0	0	0	0	0
. 1	0	0	1	1	1	. 1	1	0	0	0	0	0	0	0
1	0	1	0	1	0	0	0	1	1	1	0	0	0	1
1	0	1 .	1	1	1	1	1	1	1	1	0	0	0	1
1	1	0	0	1	0	0	0	0	0	0	1	1	1	0
1	1	0	1	1	1	1	1	0	0	0	1	1	1	0
1	1	1	0	1	0	0	0	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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APPLE TRUTH TABLE

	INPUTS							OUT	PUTS					
	DIN PLUG PINS							IC272	PINS				IC271	PINS
(1)	(B)	(G)	(R)											
5	4	3	2	1	1	2	3	4	5	6	7	9	11 .	13
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
, 0	0	0	1	0	1	0	0	1	0	0	1	0	0	0
0	0	1	0	Ö	0	1	0	0	0	0	0	1	0	1
0	0	1	1	0	1	1	0	1	0	0	1	1	0	1
0	1	0	0	0	0	0	0	0	1	0	0	0	1	0
0	1	0	1	0	1	0	0	1	1	0	1	0	1	0
0	1	1 .	0	0	0	1	0	0	1	0	0	1	1	1
0	1	1	1	0	1	1	0	1	1	0	1	1	1	1
. 1	0	0	0	0	0	0	1	0	0	1	0	0	0	0
1	0	0	1	0	1	0	1	1	0	1	1	0	0	0
1	0	1	0	0	0	1	1	0	0	1	0	1	0	1
1	0	1	1	0	1	1	1	1	0	1	1	1	0	1
1	1	0	0	0	0	0	1	0	1 :	1	0	0	1	0
1	1	0	1	0	1	0	1	1	1	1	1	0	1	0
1	1	1	0	0	0	1	1	0	1	1	0	1	1	1
1	1	1	1	0	1	1	. 1	1	1	1	1	1	1	1

RGB-TTL INPUTS (8 PIN DIN) Color Decoding Chart

Levels shown are with monitor driven by computer.

5 4 3 2 IBM RGB-I APPLE X-RGB 0000 BLACK **BLACK** RED MAGENTA 0 0 0 1 0 0 1 0 GREEN DARK BLUE BROWN 0 0 1 1 **PURPLE** BLUE 0 1 0 0 DARK GREEN MAGENTA GREY 1 0 1 0 1 CYAN MIDDLE BLUE 0 1 1 0 WHITE 0 1 1 1 LIGHT BLUE GREY BROWN 1 0 0 0 LIGHT RED 1 0 0 1 **ORANGE** LIGHT GREEN 1 0 1 0 GREY 2 LIGHT YELLOW PINK 1 0 1 1 LIGHT BLUE **GREEN** 1 1 0 0 1 1 0 1 LIGHT MAGENTA YELLOW AQUA 1 1 1 0 LIGHT CYAN INTENSIFIED WHITE WHITE 1 1 1 1

TTL Levels

Low (0) = Zero to .8 volts

Pin 1 is Apple/IBM Control Line

Low (0) = Apple, High (1) = IBM Colors

High (1) = 2.4 to 5 volts

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44Vp-p

20μS

30.

29.

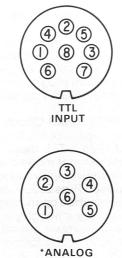
ADJUSTMENT PROCEDURES (Continued)

RGB 8 and 6 Pin DIN Sockets

PIN ASSIGNMENTS

PIN NO.	TTL INPUT 8 PIN SIGNAL	ANALOG 6 PIN SIGNAL
* 1	IBM Open/Apple Gnd.	Green
2	Red	Horiz. Sync
3	Green	Ground
4	Blue	Red
5	Intensity	Blue
6	Ground	Vert. Sync
7	Horiz. Sync	
8	Vert. Sync	

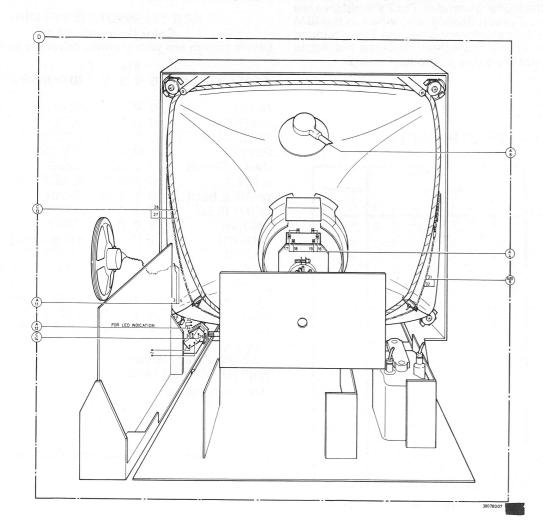
When using these sockets before connecting the equipment, place the RGB/Composite Switch in the RGB position.



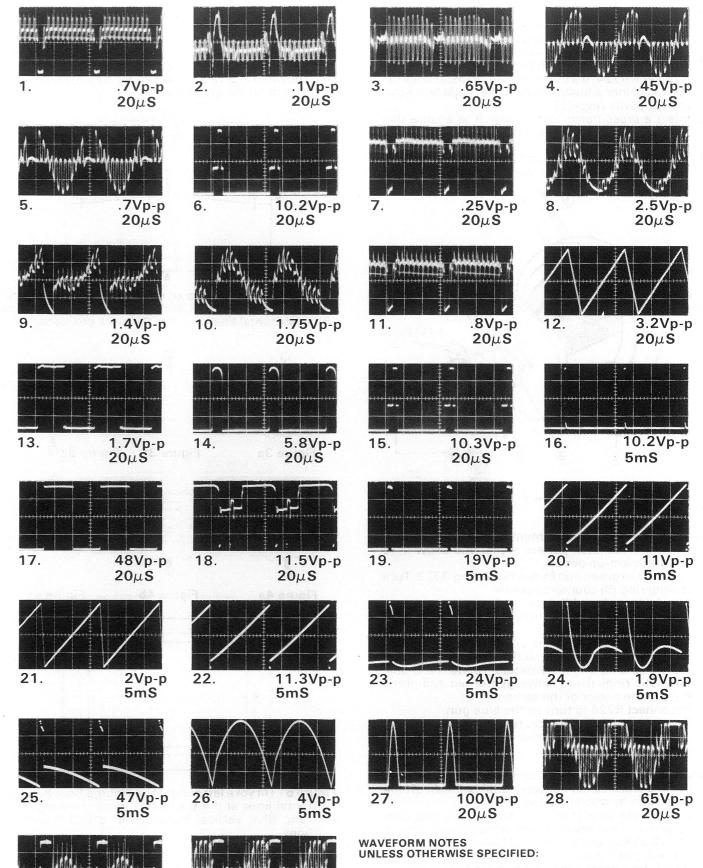
INPUT

INTERCONNECT DIAGRAM

Note: To Remove Power Board Depress Locking Clip Located on Bottom of Cabinet Beneath Power Board.



WAVEFORMS



64Vp-p

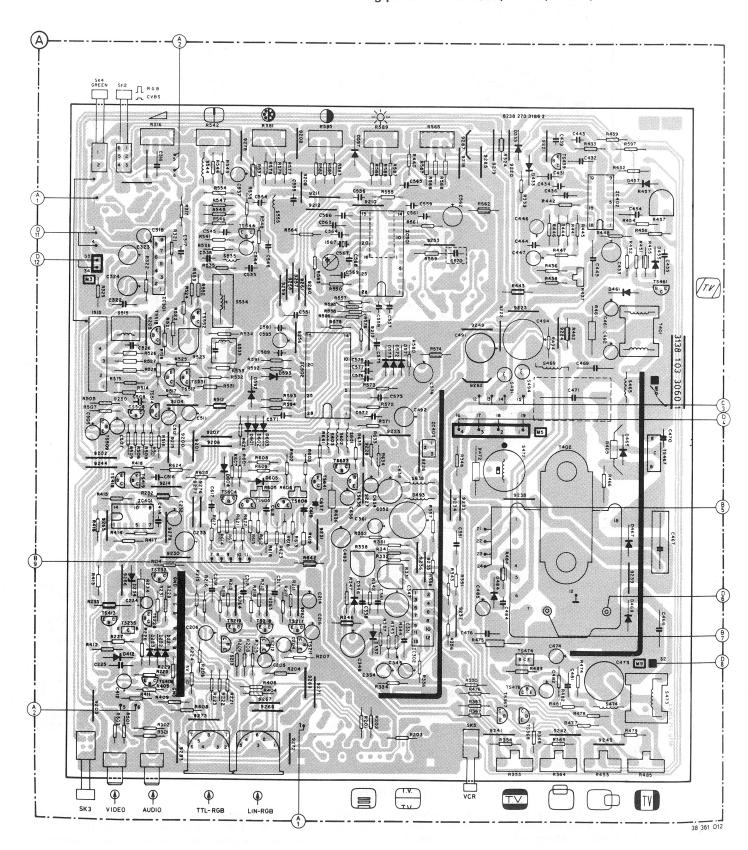
20μS

- . WAVEFORMS TAKEN UNDER THE CONDITIONS SPECI-FIED THE SCHEMATIC NOTES. 2. SWEEP/TIME CM SETTINGS ARE SHOWN JUST BELOW
- SWEEP/TIME CM SETTINGS ARE SHOWN JUST BELOW PHOTOS. ALL PHOTOS WERE TAKEN WITH THE SWEEP TIME CONTROLS IN THE CALIBRATED POSITION. HORIZONTAL POSITIONING OF THE WAVEFORMS WAS ADJUSTED FOR MAXIMUM CLARITY.

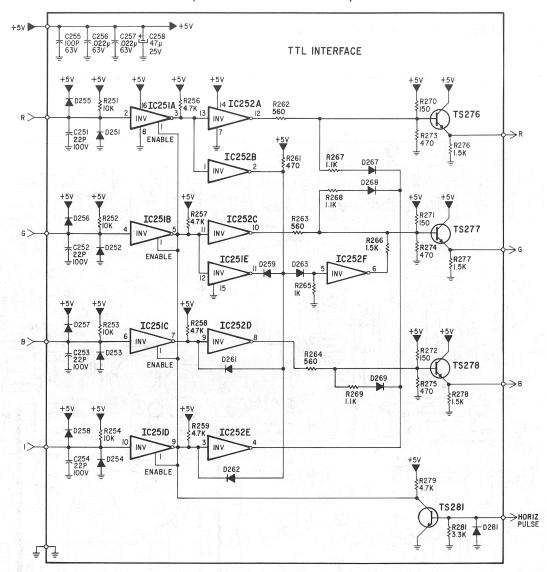
^{*}Not used in CM8562/CM8762/8CM542

8CM505/8CM515/8CM643/CM8505/CM8705 MAIN P.C. BOARD (viewed from component side)

NOTE: When IC501 has 16 Pin IC the following parts are not used; R550, R559, R561 & C568



INTERFACE SCHEMATIC DIAGRAM (Late Production Version)



SCHEMATICS NOTES: UNLESS OTHERWISE SPECIFIED:

- ALL VOLTAGES AND WAVEFORMS TAKEN UNDER THE FOL-LOWING CONDITIONS:
 - LINE VOLTAGE MAINTAINED AT 120VAC, 60Hz VIA AN ISO-LATION TRANSFORMER.

CUSTOMER CONTROLS SET AS FOLLOWS:

- VOLUME CONTROL (R316) SET TO MINIMUM.
- COLOR CONTROL (R581) SET FOR 8.75VDC WIPER TO GROUND.
- CONTRAST CONTROL (R585) SET FOR 8.7VDC WIPER TO GROUND.
- BRIGHTNESS CONTROL (R589) SET FOR 5VDC WIPER TO GROUND.
- HUE CONTROL (R565) SET FOR 6VDC WIPER TO GROUND
- SK2 IN CVBS POSITION.
- SK3, SK4 & SK5 OFF.

E.P. REFERS TO EARLY PRODUCTION L.P. REFERS TO LATE PRODUCTION

- VOLTAGES AND WAVEFORMS WERE TAKEN USING A 10 BAR GATED RAINBOW PATTERN SIGNAL' SET TO DELIVER CHROMA BARS OF .5Vp-p AT THE VIDEO IN JACK.
- ALL VOLTAGES ARE POSITIVE DC WITH RESPECT TO GROUND, BE IT THE ISOLATED (SIGNAL) GROUND OR THE AC (HOT) GROUND WHICHEVER IS PRESENT IN THAT AREA OF CIRCUITRY.
- VOLTAGES MAY VARY DUE TO NORMAL PRODUCTION TOL-ERENCES. VOLTAGE SOURCES ARE ALSO NOMINAL.
- RESISTORS ARE ALL 5%, ¼W, CARBON FILM EXCEPT FOR SOME UNIQUE PARTS, REFER TO REPLACEMENT PARTS LIST.
- CAPACITOR VALUES ARE IN MICROFARADS & PICOFARADS. REFER TO SCHEMATIC DIAGRAM FOR VALUES AND VOLT-AGES EXCEPT FOR UNIQUE PARTS SHOWN IN REPLACEMENT PARTS LIST.

WARNING

Critical components having special safety characteristics are identified with an S by the Ref. No. in the parts list and enclosed within a broken line* along with the safety symbol on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

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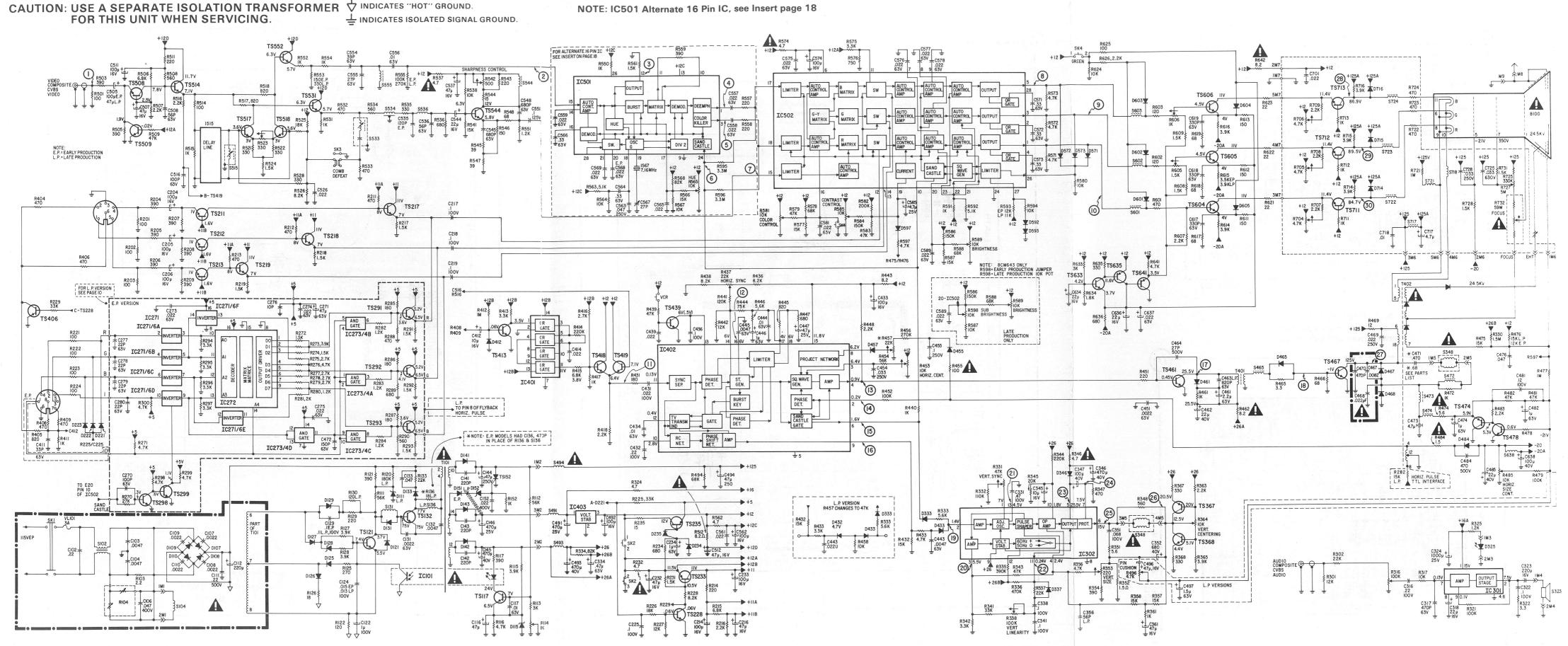
* Broken line: ____. ___.

6523-11

6523-13

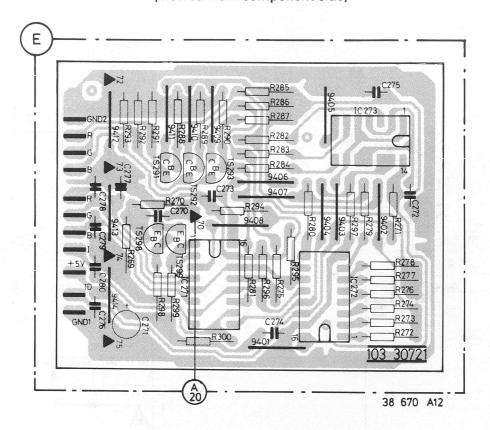
(Parts List - Pgs. 23, 24, 25)

NOTE: IC501 Alternate 16 Pin IC, see Insert page 18

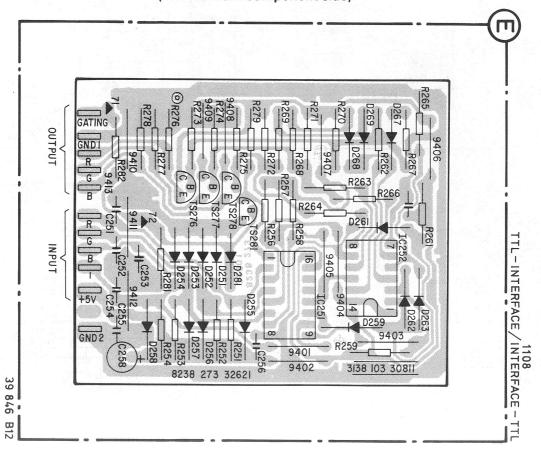


8CM505/8CM515/8CM643/CM8505/CM8705 SCHEMATIC DIAGRAM

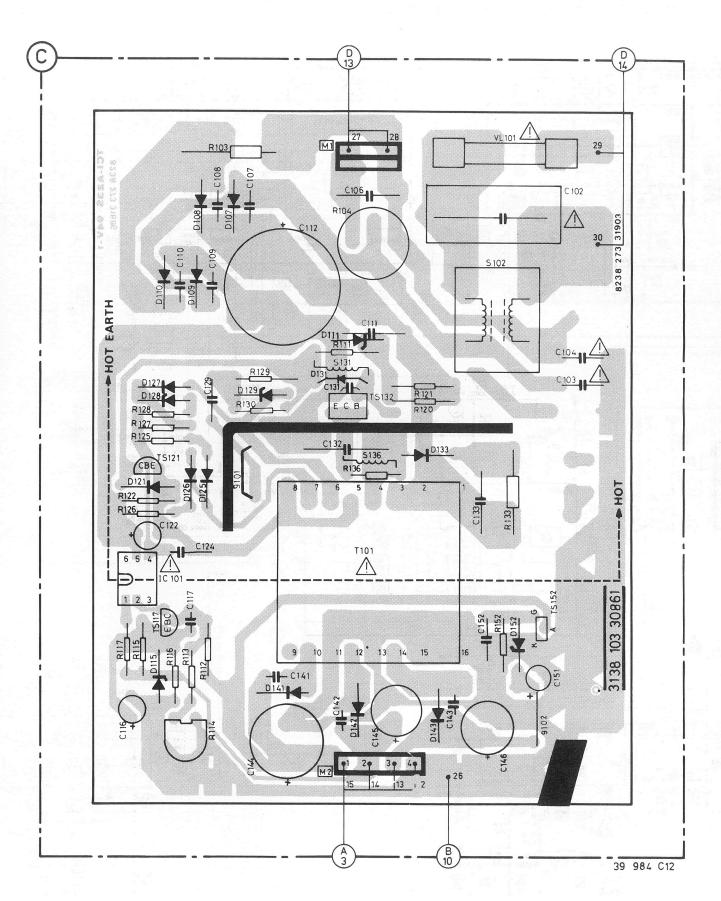
8CM505/8CM515/8CM643/CM8505/CM8705 RGB INTERFACE P.C. BOARD (Early Production Version) (viewed from component side)



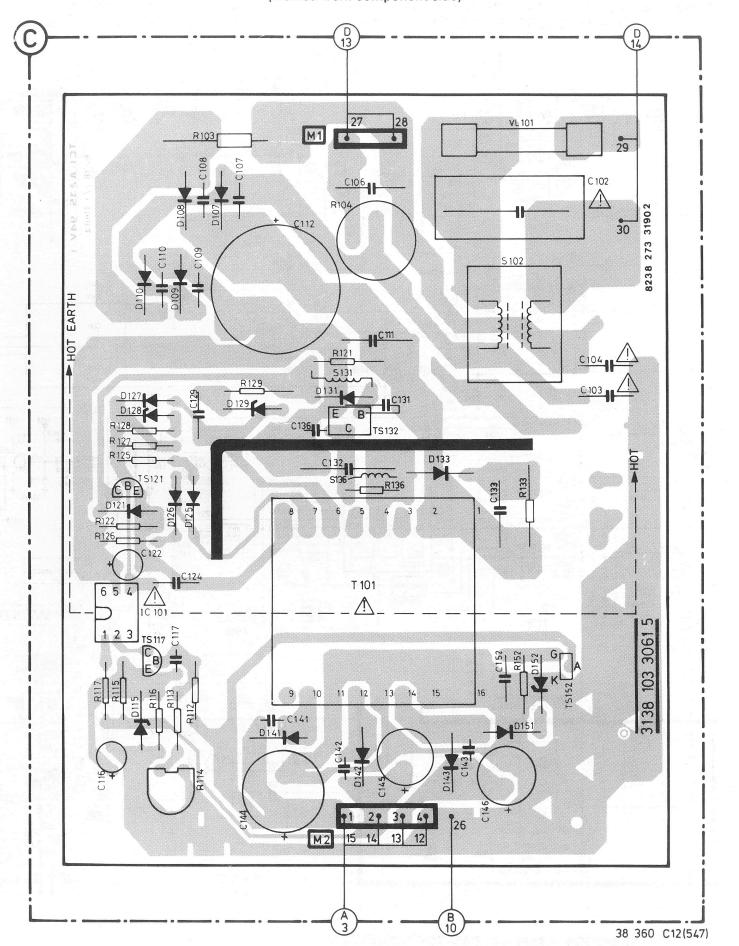
INTERFACE P.C. BOARD (Late Production Versions) (viewed from component side)



POWER SUPPLY P.C. BOARD (Late Production Version) (viewed from component side)

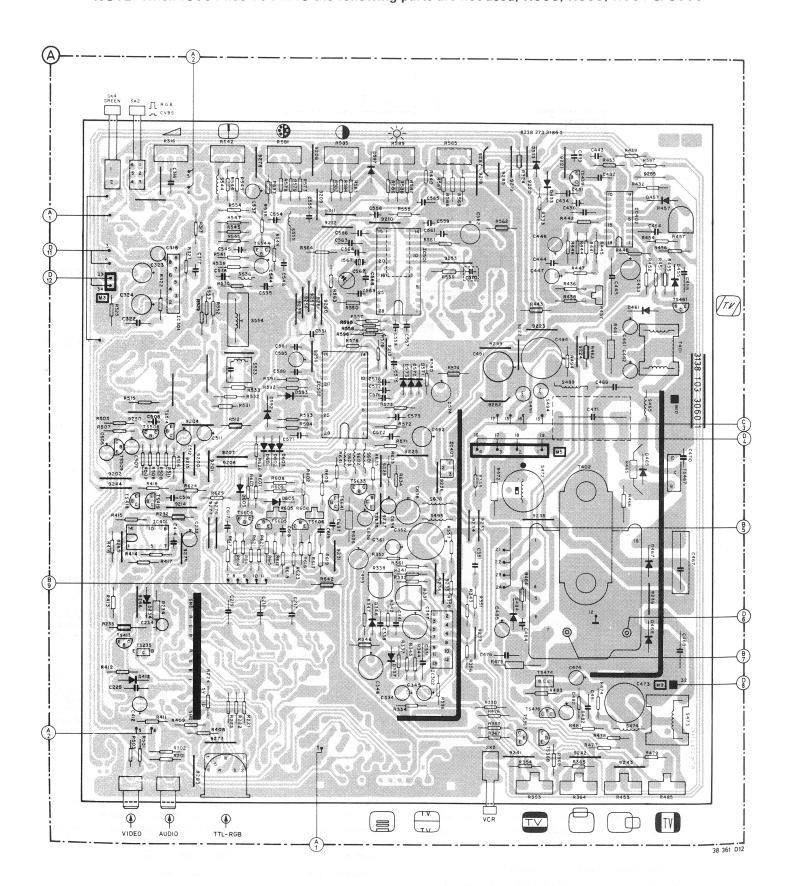


POWER SUPPLY P.C. BOARD (Early Production Version) (viewed from component side)

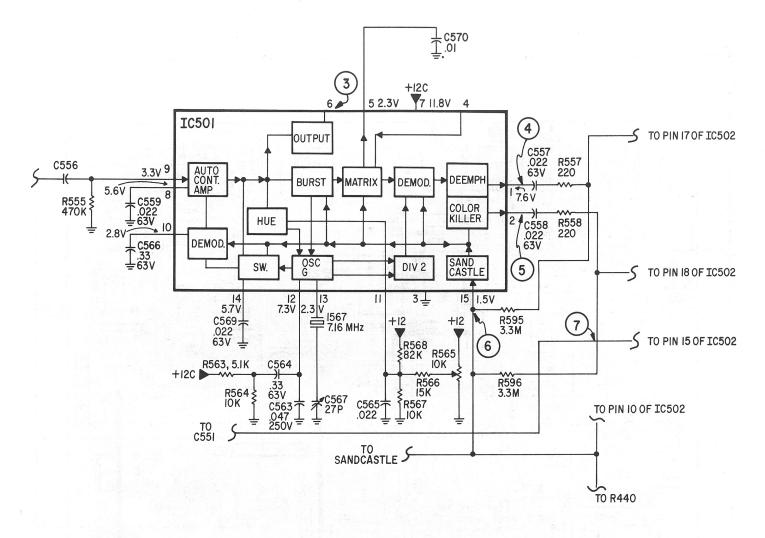


8CM542/CM8562/CM8762 MAIN P.C. BOARD (viewed from component side)

NOTE: When IC501 has 16 Pin IC the following parts are not used; R550, R559, R561 & C568



IC501 ALTERNATE 16 PIN IC



SCHEMATIC NOTES **UNLESS OTHERWISE SPECIFIED**

- ALL VOLTAGES AND WAVEFORMS TAKEN UNDER THE FOL-LOWING CONDITIONS
 - LINE VOLTAGE MAINTAINED AT 120VAC, 60Hz VIA AN ISO-LATION TRANSFORMER.
 - CUSTOMER CONTROLS SET AS FOLLOWS:
 - VOLUME CONTROL (R316) SET TO MINIMUM.
 - COLOR CONTROL (R581) SET FOR 8.75VDC WIPER TO
 - CONTRAST CONTROL (R585) SET FOR 8.7VDC WIPER TO GROUND.
 - BRIGHTNESS CONTROL (R589) SET FOR 5VDC WIPER TO GROUND
 - HUE CONTROL (R565) SET FOR 6VDC WIPER TO GROUND.
 - SK2 IN CVBS POSITION.
 - SK3, SK4 & SK5 OFF

E.P. REFERS TO EARLY PRODUCTION L.P. REFERS TO LATE PRODUCTION

- VOLTAGES AND WAVEFORMS WERE TAKEN USING A 10 BAR GATED RAINBOW PATTERN SIGNAL SET TO DELIVER CHROMA BARS OF .5Vp-p AT THE VIDEO IN JACK.
- ALL VOLTAGES ARE POSITIVE DC WITH RESPECT TO GROUND, BE IT THE ISOLATED (SIGNAL) GROUND OR THE AC (HOT) GROUND WHICHEVER IS PRESENT IN THAT AREA OF **CIRCUITRY**
- VOLTAGES MAY VARY DUE TO NORMAL PRODUCTION TOL-ERENCES. VOLTAGE SOURCES ARE ALSO NOMINAL. RESISTORS ARE ALL 5%, ¼W, CARBON FILM EXCEPT FOR SOME UNIQUE PARTS. REFER TO REPLACEMENT PARTS LIST. CAPACITOR VALUES ARE IN MICROFARADS & PICOFARADS.
- REFER TO SCHEMATIC DIAGRAM FOR VALUES AND VOLT AGES EXCEPT FOR UNIQUE PARTS SHOWN IN REPLACEMENT PARTS LIST

WARNING

Critical components having special safety characteristics are identified with an S by the Ref. No. in the parts list and enclosed within a broken line* along with the safety symbol on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

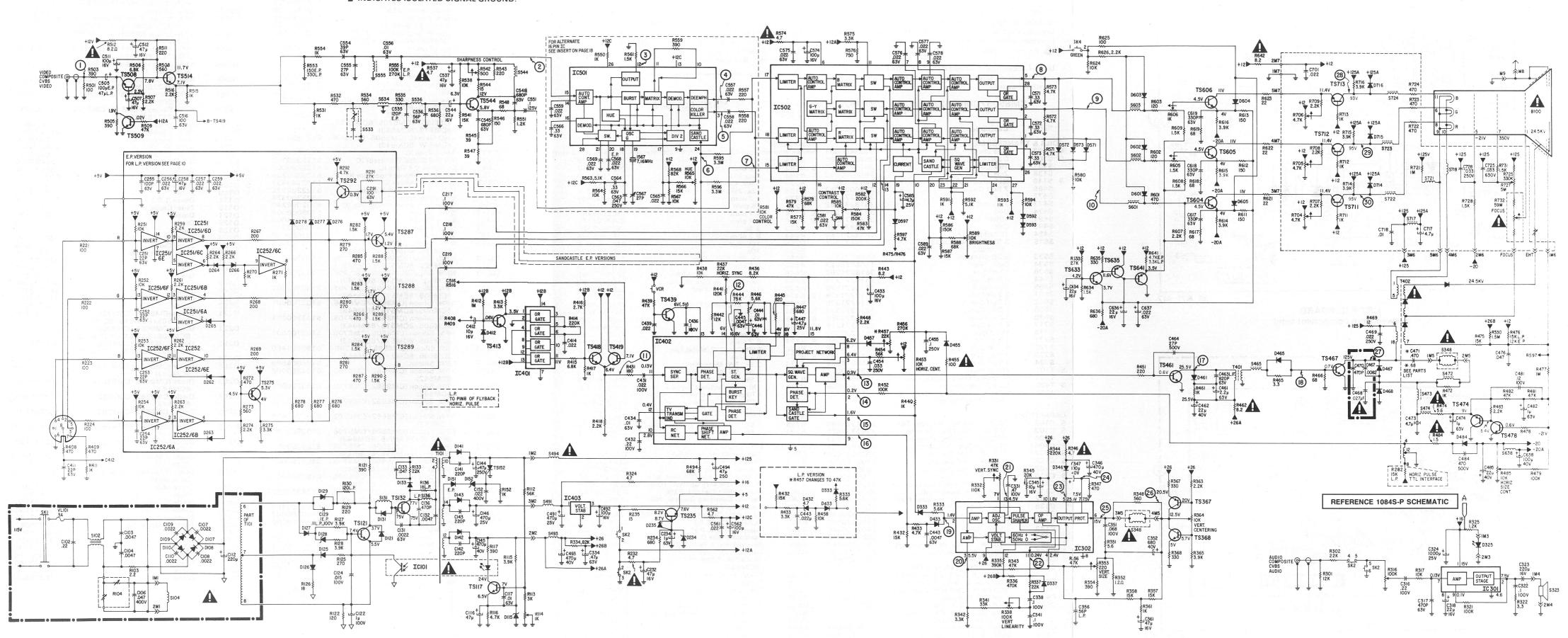
Under no circumstances should the original design be modified or altered without written permission from the N.A.P. Consumer Electronics Corp. NAPCEC assumes no liability, express or implied, arising out of any unauthorized modification of design. Servicer assumes all liability.

* Broken line: _____.

CAUTION: USE A SEPARATE ISOLATION TRANSFORMER \$\frac{1}{2}\$ INDICATES "HOT" GROUND. FOR THIS UNIT WHEN SERVICING.

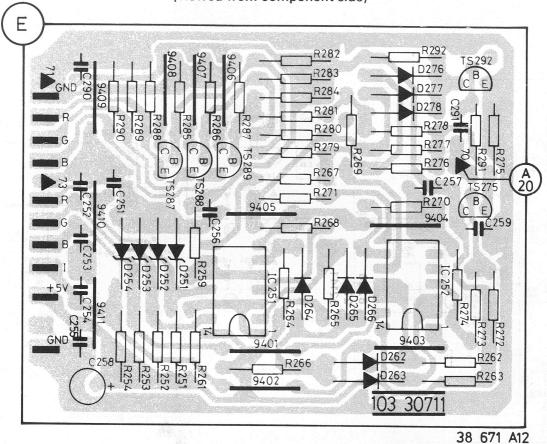
INDICATES ISOLATED SIGNAL GROUND.

NOTE: IC501 Alternate 16 Pin IC, See Insert Page 18

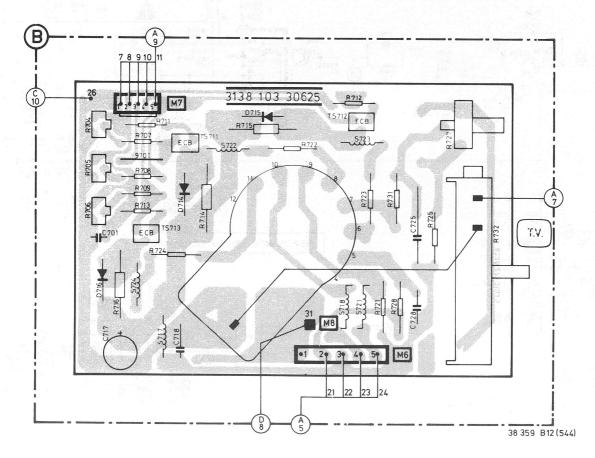


8CM542/CM8562/CM8762 SCHEMATIC DIAGRAM

8CM542/CM8562/CM8762 RGB INTERFACE P.C. BOARD (Early Production Version) (viewed from component side)



CRT P.C. BOARD (viewed from component side)



TO ENSURE OPTIMUM PERFORMANCE AND RELIABILITY ALWAYS USE GENUINE FACTORY REPLACEMENT PARTS

(Schem. - Pgs. 11, 12, 13/19, 20, 21)

WARNING

Critical components having special safety characteristics
Under no circumstances should the original design be modiare identified with an S by the Ref. No. in the parts list and fied or altered without written permission from the N.A.P. enclosed within a broken line* along with the safety symbol Consumer Electronics Corp. NAPCEC assumes no liability, **A** on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

express or implied, arising out of any unauthorized modification of design. Servicer assumes all liability.

* Broken line: ____.

CM8505/CM8562/CM8705/CM8762/8CM505/8CM643/8CM515/8CM542 REPLACEMENT PARTS LIST

Part No.	Ref.	Description	Part No.
	RESISTORS		
3693400001	(unless otherw	ise specified, all are 5%, 1/4W, Metal F	ilm Flame Retardan
3693100005	C718	.01uF., 500V, Ceramic	2509040919
3618271360	S R103	2.2 ohm, 7W, Wire Wound	2401440096
5699000032	S R104	Dual PTC	4H11640035
Part of CRT			
3290000013	R121	390k, Carbon Film	2302861029
	R133	22k, 2W, Metal Film	2301922235
3618271363	S R232	4.7 ohm	4H11130499
3618271362	R235	15 ohm	2302681595
3618271364	S R324	4.7 ohm	2302684785
3618271361	S R346	4.7 ohm	2302684785
3618271358	R433	3.3k	2302823325
3618271361	R443	8.2 ohm	2302688285
3618271369	R455	100 ohm	
00.027.000	R458	10k	2302681015
3618271342		그는 김(주), 하시아 아이는 그 아이는 사람이 되는 것이 되었다. 그는 그는 그는 그를 모르는 것이 없다고 있다면 없다면 살아 있다면 없다면 없다면 없다면 없다면 없다면 없다면 없다면 없다면 없다면 없	2302821035
	R461	1k, 2W, Metal Film	2394061025
1606770123	S R462	8.2 ohm	2302688285
3618271367	R465	3.3 ohm, 2W, Metal Film	2394063395
3618271377	R469	12 ohm, 5W, Wire Wound	2401440102
3618271379	R472	1k, 2W, Metal Film	2394061025
3618271378	S R474	5.6 ohm	2302685685
3618271378	R475	15k, 2W, Metal Film	
3618271378	S R484		2302861027
		1.5 ohm	2302861585
3618271358	S R512	8.2 ohm	2302688285
3618271366	S R537	4.7 ohm	2302684785
3618271360	R562	4.7 ohm	2302684785
3618271360	S R574	4.7 ohm	2302684785
3618271359	R636	680 ohm, 2W, Metal Film	2394066815
3618271359	S R642	8.2 ohm	2302688285
3618271359	R714		
		3.9k, 3W, Metal Film	2302861028
3090200003	R715	3.9k, 3W, Metal Film	2302861028
3293000001	R716	3.9k, 3W, Metal Film	2302861028
3291000006	R721	1M, ½W, Carbon Composition	2394041055
1606770121	R722	470 ohm, 1/2W, Carbon Composition	2302124715
	R723	470 ohm, 1/2W, Carbon Composition	
	R724	470 ohm, ½W, Carbon Composition	
	R725	330k, ½W, Carbon Composition	2302123342
2602320550	R728		
		1.5k, ½W, Carbon Composition	2302641525
2602320532	R731	1.5k, ½W, Carbon Composition	2302641525
2602320532	0011700100	0	
2506564739	CONTROLS &		
2509041035	C567	Trimmer Capacitor, 27pF.	2602320548
2509041035	R114	Trimpot, 1k	2291010058
2509041035	R316	Volume Control, 100k	2204290729
2509041035	R331	Vertical Frequency Control, 47k	2291010053
2506552249	R338	Vertical Linearity Control, 100k	2291010060
2509040485	R353	Vertical Size Control, 220k	2204290761
2509040712	R364	Vertical Centering Control, 10k	2291010086
2602320547	R437	Horizontal Frequency Control, 22k	2204291040
2602320546	R453	Horizontal Centering Control, 10k	2291010086
2602320546	R457	Trimpot, 22k (E.P.)	2204692232
2602320546	R457	Trimpot, 47k (L.P.)	2302124732
2602320529	R485	Horizontal Size Control, 10k	2291010086
2602320549	R496	Pin Cushion, 4.7k (8CM643)	2291010052
2602320597	R523	Trimpot, 330 ohm (CM8505/	2204290732
2602320547		CM8705/8CM515/8CM515/	
2602320551		8CM643)	
	R542	Sharpness Control, 500 ohm	2204290727
2509040718	R565	Trimpot, 10k	2204290728
	R581	Color Control, 10k	2204290728
2701740675			2204290728
			2204290728
2002020074			2203011032
			2204290725
			2204290725
2509041033	R704	Trimpot, 4.7k	2291010052
2509041032	R705	Trimpot, 4.7k	2291010052
-		2602320544 R589 R598 R605 R605 2602320552 R606 2509041033 R704	2602320544 R589 Brightness Control, 10k R598 Sub Brightness, 10k (8CM643) R605 Trimpot, 1k 2602320552 R606 Trimpot, 1k 2509041033 R704 Trimpot, 4.7k

Ref.	Description	Part No.	Ref.	Description	Part No.
CONTROLS &	SWITCHES (Continued)		SEMICON	DUCTORS (Continued)	
R706	Trimpot, 4.7k	4H10010236	TS531	NPN, Silicon (CM8505/CM8706/	6103700001
R727	Potentiometer, 5M	2204290726		8CM505/8CM515/8CM643)	0.00.000.
S R732	Focus Control, 59M	2204290730	TS544	NPN, Silicon	6103700001
S SK1	Power Switch	1606780548	TS552	NPN, Silicon (CM8505/CM8705/	6103700001
SK2	RGB/CVBS Switch	1606780549		8CM505/8CM515/8CM643)	
SK3	Comb Filter Switch (CM8505/	1606780549	TS604	NPN, Silicon (CM8505/CM8705/	6103700001
	CM8705/8CM505/8CM515)			8CM505)	
SK4	Green Switch	1606780549	TS604	NPN, Silicon (8CM515/CM8562/	4H13041594
SK5	VCR Switch	1606780549		CM8762/8CM542)	
CEMICONDU	CTORS		TS605	NPN, Silicon (CM8505/CM8705/	6103700001
SEMICONDU S IC101	Optic Coupler IC	5303110001		8CM505)	41140044504
IC251	Inverter IC (CM8562)	6193100140	TS605	NPN, Silicon (8CM515/CM8562/	4H13041594
IC251	Inverter IC (CM8562)	6193100140	TOCOC	CM8762/8CM542)	C102700001
IC271	Inverter IC (CM8505/CM8705/	6121970001	TS606	NPN, Silicon (CM8505/C8705/	6103700001
1027	8CM505/8CM515/8CM643)		TS606	8CM505) NPN, Silicon (8CM515/CM8562/	4H13041594
IC272	Decoder/Matrix IC	6193100070	13000	CM8762/8CM542)	41113041334
	(CM8505/CM8705/8CM505/		TS633	NPN, Silicon	6104350002
	8CM515/8CM643)		TS635	NPN, Silicon	6105270002
IC273	AND Gate IC (CM8505/8CM505/	6121990001	TS641	NPN, Silicon	6103720002
	8CM515/8CM643)		TS711	NPN, Silicon	6104390001
IC301	Audio Amp IC	6192001060	TS712	NPN, Silicon	6104390001
IC302	Vertical Signal Processor IC	6123300289	TS713	NPN, Silicon	6104390001
IC401 IC402	Exclusive OR Gate IC	6122890001	S D107	Diode	5391200341
IC402	Horizontal Signal Processor IC Voltage Stabilizer IC	6123300330 6192140331	S D108	Diode	5391200341
IC501	Video Processor IC (28 Pin)	6123300332	S D109	Diode	5391200341
IC501	Video Processor IC (26 Pin)	6123300332	S D110	Diode	5391200341
IC502	Video Processor/Video Amp IC	6192080240	D111 D115	Diode (L.P.) Zener Diode	5302250240 5301570629
TS117	NPN, Silicon	6105000004	D113	Diode	5301870029
TS121	NPN, Silicon	6190004040	D125	Diode	5301811002
TS132	NPN, Silicon	6190002200	D126	Diode	5301811001
TS152	Thyristor	6191400010	D127	Diode	5301811001
TS211	NPN, Silicon (CM8505/CM8705/	6103700001	D128	Zener Diode	4H13030862
T0040	8CM505/8CM515/8CM643)	6400700004	D129	Zener Diode, 2.4V	4H13031253
TS212	NPN, Silicon (CM8505/CM8705/	6103700001	D131	Diode	5301811002
TS213	8CM505/8CM515/8CM643)	6103700001	D133	Diode	4H13031393
13213	NPN, Silicon (CM8505/CM8705/ 8CM505/8CM515/8CM643)	0103700001	D141	Diode	4H13032833
TS217	NPN, Silicon (CM8505/CM8705/	6103700001	D142	Diode	4H13031607
10217	8CM505/8CM515/8CM643)	0.0070000.	D143	Diode	5H13031971
TS218	NPN, Silicon (CM8505/CM8705/	6103700001	D151 D152	Diode Diode	5302681002 4H13031024
	8CM505/8CM515/8CM643)		D221	Diode (CM8505/CM8705/	5301811002
TS219	NPN, Silicon (CM8505/CM8705/	6103700001	DEE!	8CM505/8CM515/8CM643)	0001011002
	8CM505/8CM515/8CM643)		D222	Diode (CM8505/CM8705/	5301811002
TS228	NPN, Silicon (CM8505/CM8705/	6103700001		8CM505/8CM515/8CM643)	
TC222	8CM505/8CM515/8CM643)	6190101480	D223	Diode (CM8505/CM8705/	5301811002
TS233	PNP, Silicon (CM8505/CM8705/ 8CM505/8CM515/8CM643)	0130101460		8CM505/8CM515/8CM643)	
TS235	NPN, Silicon	6190004860	D234	Zener Diode	4H13034167
TS275	NPN, Silicon (CM8562/CM8762/		D262	Diode (CM8562/CM8762/	5801811002
	8CM542)		D263	8CM542) Diode (CM8562/CM8762/	5801811002
TS287	NPN, Silicon (CM8562/CM8762/	6103700001	D203	8CM542)	3001011002
	8CM542)		D264	Diode (CM8562/CM8762/	5801811002
TS288	NPN, Silicon (CM8562/CM8762/	6103700001		8CM542)	
T0000	8CM542)	C102700001	D265	Diode (CM8562/CM8762/	5801811002
TS289	NPN, Silicon (CM8562/CM8762/	6103700001		8CM542)	
TS291	8CM542) NPN, Silicon (CM8505/CM8705/	6103700001	D266	Diode (CM8562/CM8762/	5801811002
13231	8CM505/8CM515/8CM643)	0103700001	0.70	8CM542)	
TS292	NPN, Silicon (CM8505/CM8705/	6104350002	D276	Diode (CM8562/CM8762/	5801811002
	8CM505/8CM515/8CM643)		D277	8CM542)	E001011002
TS293	NPN, Silicon (CM8505/CM8705/	6103700001	02//	Diode (CM8562/CM8762/ 8CM542)	5801811002
	8CM505/8CM515/8CM643)		D278	Diode (CM8562/CM8762/	5801811002
TS298	NPN, Silicon (CM8505/CM8705/	6103700001	0270	8CM542)	3601611002
	8CM505/8CM515/8CM643)	A CONTRACTOR OF THE PARTY OF TH	D325	Green LED	5392100470
TS299	NPN, Silicon (CM8505/CM8705/	6104350002	D333	Diode	5301811002
	8CM505/8CM515/8CM643)	0400404400	D337	Diode	5301811002
TS367	PNP, Silicon	6190101480	D346	Diode	5301711002
TS368	NPN, Silicon	6103680002	D412	Diode	5301811002
TS406	NPN, Silicon (CM8505/CM8705/ 8CM505/8CM515/8CM643)	6104350002	D432	Zener Diode, 4.7V	5390150479
TS413	NPN, Silicon	6104350002	D433	Diode	5301811002
TS418	NPN, Silicon	6103700001	D455	Diode	5302681002
TS419	NPN, Silicon	6103700001	D457	Diode	5301811002
TS439	NPN, Silicon	6104350002	D461	Diode	4H13031607
TS461	NPN, Silicon	6105350003	D465 D467	Diode Diode	4H13031607
TS467	NPN, Silicon	6104330001	D467	Diode	5302591001 5302601002
TS474	PNP, Silicon	6104380001	D-00	Diode	3302001002
TS478	NPN, Silicon	6104350002			
TS508	NPN, Silicon	6103700001			
TS509 TS514	NPN, Silicon	6104350002 6103700001			
TS514	NPN, Silicon NPN, Silicon (CM8505/CM8705/	6103700001			
10017	8CM505/8CM515/8CM643)	3.03700001			
TS518	NPN, Silicon (CM8505/CM8705/	6103700001			
	8CM505/8CM515/8CM643)				

	Ref.	Description	Part No.	Ref.	Description	Part No.
	SEMICON	DUCTORS (Continued)			MISCELLANEOUS (Continued)	
	D484	Diode	5391500450		Cabinet Foot, 4 used (CM8505/	1491030002
	D571	Diode	5301811002		CM8562)	
	D572	Diode	5301811002		Cabinet Foot, 4 used (8CM505/	1491030003
	D573	Diode	5301811002		8CM515/8CM643)	4404220214
	D592	Diode	5301811002		Cover Adjustment (8CM542)	1491320214 1492180011
	D593	Diode	5301811002		Secondary Control Door (CM8505) Secondary Control Door (8CM505)	
	D597	Diode	5301811002		Secondary Control Door (8CM505) Secondary Control Door (8CM515/	1492180010
	D601 D602	Diode	5301811002		8CM643)	1432100012
	D602	Diode Diode	5301811002 5301811002		Secondary Control Door (CM8562)	1492180018
	D603	Diode	5301811002		Text Plate (CM8505/CM8562)	1591060003
	D604 D605	Diode	5301811002		Text Plate (8CM505/8CM515)	1591060004
	D714	Diode	5302681002		On/Off Pushbutton Knob	1494200066
	D715	Diode	5302681002		(CM8505/CM8705)	
	D716	Diode	5302681002		On/Off Pushbutton Knob (8CM505/8CM515/8CM643)	1494200074
M	ISCELLANE	ous			On/Off Pushbutton Knob	1494200074
S	L101	Fuse, 3A	1813900214		(CM8562/CM8762/8CM542)	
S		Fuse Holder (2 used)	1035300932		Pushbutton Knob (VCR SW.,	1494200067
S	B100	CRT w/Deflection Yoke	A34EAJ00X		Comb Defeat (2 used)	
		(CM8505/CM8705)			Pushbutton Knob (RGB/CVBS,	1494200068
S	B100	CRT w/Deflection Yoke (8CM505)	A34EAJ10X		Green (2 used)	4642000214
	B100	CRT w/Deflection Yoke (8CM515)			High Voltage Cable (CM8505/	4613990214
S	B100	CRT w/Deflection Yoke	E2971B55		CM8705/8CM505/8CM515/ 8CM643)	
S	B100	(8CM542/8CM643) CRT w/Deflection Yoke	M34EAQ10X		High Voltage Cable (CM8562/	4613990221
3	БТОО	(CM8562/CM8762)	W34EAUTOX		CM8762/8CM542)	
S		CRT Socket	1892250011		Focus Cable	4613990213
_	S323	Speaker	5808350051		Control Extender Rod (4 used)	1191000039
	1567	Crystal	5699000028		Owner's Manual (CM8505)	IB47290001
		RCA Jack (2 used)	1813930160		Owner's Manual (8CM505)	IB47540001
		6 Pin DIN Socket (CM8505/	1814521073		Owner's Manual (8CM515)	IB47550001
		CM8705/8CM505/8CM515/			Owner's Manual (8CM643)	IB50090001
		8CM643)			Owner's Manual (CM8705)	IB53160001
		8 Pin DIN Socket	1814521072		Owner's Manual (CM8762)	IB53150001 IB48180001
		Cabinet (CM8505)	1492100002		Owner's Manual (CM8562) Owner's Manual (8CM542)	IB52560001
		Cabinet (8CM505)	1492100003		Owner's Manual (8CM542)	1652500001
		Cabinet (8CM515, 8CM643)	1492100004			
		Cabinet (8CM542)	1492900004			
		Cabinet (CM8562)	1492100005			

NAPCEC SAFETY GUIDELINES FOR THE PROFESSIONAL SERVICE TECHNICIAN

Safety Checks

After the original service problem has been corrected, a complete safety check should be made. Be sure to check over the entire set, not just the areas where you have worked. Some previous servicer may have left an unsafe condition, which could be unknowingly passed on to your customer. Be sure to check all of the following:

Fire and Shock Hazard

- Be sure all components are positioned in such as way as to avoid the
 possibility of adjacent component shorts. This is especially important
 on those chassis which are transported to and from the service shop.
- Never release a repaired receiver unless all protective devices such as insulators, barriers, covers, strain reliefs, and other hardware have been installed according to the original design.
- Soldering and wiring must be inspected to locate possible cold solder joints, solder splashes, sharp solder points, frayed leads, pinched leads, or damaged insulation (including ac cord). Be certain to remove loose solder balls and all other loose foreign particles.
- Check across-the-line components and other components for physical evidence of damage or deterioration and replace if necessary. Follow original layout, lead length and dress.
- No lead or component should touch a receiving tube or a resistor rated at 1 watt or more. Lead tension around protruding metal surfaces or edges must be avoided.
- 6. Critical components having special safety characteristics are identified with an S by the Ref. No. in the parts list and enclosed within a broken line* along with the safety symbol on the schematics. Replacement parts without the same safety characteristics may create shock, fire or other hazards.
- When servicing any receiver, always use a separate isolation transformer for the chassis. Failure to use a separate isolation transformer may expose you to possible shock hazard, and may cause damage to servicing instruments.
- Many receivers use a polarized line cord (one wide pin on the plug).
 Defeating this safety device may create a potential hazard to the servicer and the user. Extension cords which do not incorporate the polarizing feature should never be used.
- After re-assembly of the set, always perform an ac leakage test or resistance test from the line cord to all exposed metal parts of the cabinet. Also, check all metal control shafts (with knobs removed), antenna terminals, handles, screws, etc. to be sure the set is safe to operate without danger of electrical shock.

* Broken line:

Implosion

- All picture tubes used in current model receivers are equipped with an integral implosion system.
 - Care should always be used, and safety glasses worn, whenever handling any picture tube. Avoid scratching or otherwise damaging the picture tube during installation.
- Use only replacement tubes as specified by the manufacturer.

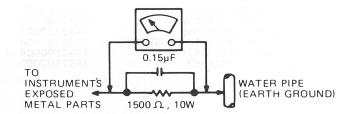
X-radiation

- Be sure procedures and instructions to all your service personnel cover the subject of X-radiation. Potential sources of X-rays in TV receivers are the picture tube and the high voltage circuits. The basic precaution which must be exercised is to keep the HV at the factory recommended level.
- To avoid possible exposure to X-radiation and electrical shock, only the manufacturer's specified anode connectors must be used.
- It is essential that the service technician has available at all times an accurate HV meter. The calibration of this meter should be checked periodically against a reference standard.
- 4. When the HV circuitry is operating properly there is no possibility of an X-radiation problem. High voltage should always be kept at the manufacturer's rated value no higher for optimum performance. Every time a color set is serviced, the brightness should be run up and down while monitoring the HV with a meter to be certain that the HV does not exceed the specified value and that it is regulated correctly.
 - We suggest that you and your service technicians review test procedures so that HV and HV regulation are always checked as a standard servicing procedure, and the reason for this prudent routine be clearly understood by everyone. It is important to use an accurate and reliable HV meter. It is recommended that the HV reading be recorded on each customers' invoice, which will demonstrate a proper concern for the customers' safety
- When troubleshooting and making test measurements in a receiver with a problem of excessive high voltage, reduce the line voltage by

- means of a Variac to bring the HV into acceptable limits while trouble-shooting. Do not operate the chassis longer than necessary to locate the cause of the excessive HV.
- 6. New type picture tubes are specifically designed to withstand higher operating voltages without creating undesirable X-radiation. It is strongly recommended that any shop test fixture which is to be used with the new higher voltage chassis be equipped with one of the new type tubes designed for this service. Addition of a permanently connected HV meter to the shop test fixture is advisable. The CRT types used in these new sets should never be replaced with any other types, as this may result in excessive X-radiation.
- It is essential to use the specified picture tube to avoid a possible X-radiation problem.
- 8. Most TV receivers contain some type of emergency "Hold Down" circuit to prevent HV from rising to excessive levels in the presence of a failure mode. These various circuits should be understood by all technicians servicing them, especially since many hold down circuits are inoperative as long as the receiver performs normally.

Leakage Current Cold Check

- Unplug the ac line cord and connect a jumper between the two prongs of the plug.
- Turn on the power switch.
- 3. Measure the resistance value between the jumpered ac plug and all exposed cabinet parts of the receiver, such as screw heads, antennas and control shafts. When the exposed metallic part has a return path to the chassis, the reading should be between 1 megohm and 5.2 megohms. When the exposed metal does not have a return path to the chassis, the reading must be infinity. Remove the jumper from the ac line cord.



Leakage Current Hot Check

- Do not use an isolation transformer for this test. Plug the completely re-assembled receiver directly into the ac outlet.
- Connect a 1.5k ohm, 10 watt resistor paralleled by a 0.15uF. capacitor between each exposed metallic cabinet part and a good earth ground such as a water pipe, as shown above.
- Use an ac voltmeter with at least 5000 ohms/volt sensitivity to measure the potential across the resistor.
- 4. The potential at any point should not exceed 0.75 volts. A leakage current tester may be used to make this test; leakage current must not exceed 0.5 milliamps. If a measurement is outside the limits specified, there is a possibility of shock hazard. The receiver should be repaired and re-checked before returning it to the customer.
- Repeat the above procedure with the ac plug reversed. (Note: An ac adapter is necessary when a polarized plug is used. Do not defeat the polarizing feature of the plug.)

Picture Tube Replacement

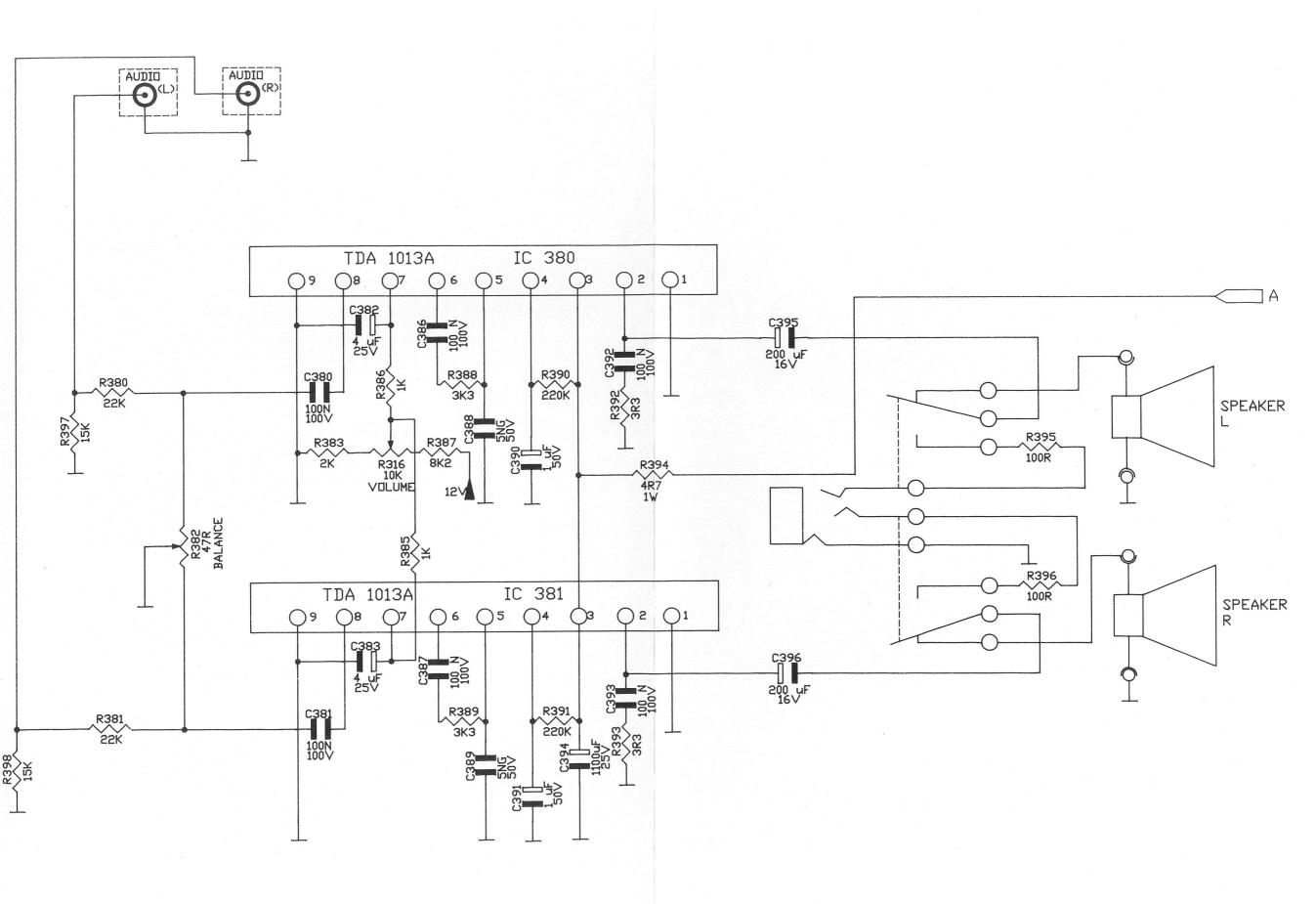
The primary source of X-radiation in this television receiver is the picture tube. The picture tube utilized in this chassis is specially constructed to limit X-radiation emissions. For continued X-radiation protection, the replacement tube must be the same type as the original, including suffix letter, or an N.A.P. Consumer Electronics Corp. (NAPCEC) approved type.

Parts Replacement

Many electrical and mechanical parts in NAPCEC television sets have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. The use of a substitute part which does not have the same safety characteristics as the NAPCEC recommended replacement part shown in this service manual may create shock, fire or other hazards.

COMMODORE STOCKED PARTS — 1084S-P

CBM PART NUMBER	DESCRIPTION	LOCATION	PHILIPS OEM NUMBER
314890-01	SERVICE MANUAL 1084		
314851-01	CABLE 1084 (6 to 23)		
610200-11	LINE CHOKE	S102	3693400001
610200-12	DEGAUSSING COIL	S104	3693100005
610200-13	DEFLECTION YOKE (PART OF CRT)	S348	<u>-</u>
610200-14	TRANSFORMER	T101	3090200003
610200-15	HORZ DRIVE TRANSFORMER	T401	3293000001
610200-16	OUTPUT TRANSFORMER	T402	3291000006
610200-17	CAP .0082 μF, 1.5KV POLY FILM	C467	2602320549
610200-18	CAP .022 μF, 400V POLYPROP	C468	2602320597
610200-19	DUAL PTC	R104	4H11640035
610200-20	FOCUS CONTROL, 59M	R732	2204290730
610200-21	POWER SWITCH	SK1	1606780548
610200-22	IC OPTIC COUPLER	IC101	5303110001
610200-23	IC AUDIO AMP	IC301	6123300289
610200-24	IC VERT SIGNAL PROCESSOR	IC302	6123300289
610200-25	IC HORZ SIGNAL PROCESSOR	IC402	6123300330
610200-26	IC VIDEO PROCESSOR (28 PIN)	IC501	6123300332
610200-27	IC VIDEO AMP	IC502	6192080240
610200-28	TRANSISTOR NPN TS461	TS461	6105350003
610200-29	TRANSISTOR NPN TS467	TS467	6104330001
610200-30	TRANSISTOR NPN TS711, 712, 713	TS711	6104390001
610200-31	DIODE D107, 108, 109, 110	D107	5391200341
610200-32	CRT WITH DEFLECTION YOKE	B100	M34EAQ10X
610200-33	CRT SOCKET		1892250011
610200-34	CABINET (CM8562)		1492100005
610200-35	CONTROL PANEL DOOR	_	1492180018





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